



LED Solution

DC Module

TT23251-320L8xx



Product Brief

Applications



Key Applications

- Industrial/Outdoor Lighting
- Troffer/Linear/Architectural Lighting
- Office/Retail/Living Space Lighting

Features & Benefits

- High Efficacy & Long Life
- Industry Standard Mechanical Attributes Optimized for Industry Standard Power Supplies
- 3 SDCM
- Multiple Nanometer

A high performing 320LED breakaway linear module designed to be used as either 44 or 22 inches. TT23251-196L8xx-x uses high quality Seoul LEDs with a metal clad circuit board for high reliability and good thermal transfer.

Table 1. Product Selection - Flux@ 25°C

Part No.	Luminous Flux (lm)		CCT (K)	CR
	Minimum	Typical	CCT	Min.
TT23251-224L8xx	19000	22000	2700	80
	19000	22000	3000	
	20000	22500	3500	
	21000	23100	4000	
	21000	23100	5000	

References

Refer to page 5 'Part Information' regarding the meaning of 'Order Code' and 'Part No.'



Table 2. Product Selection - Vf@25°C

Part No.	Vf Bin	Forward Voltage (Vdc)	Forward Current (mA)
TT23251-320L8xx	ALL	45.2	2750

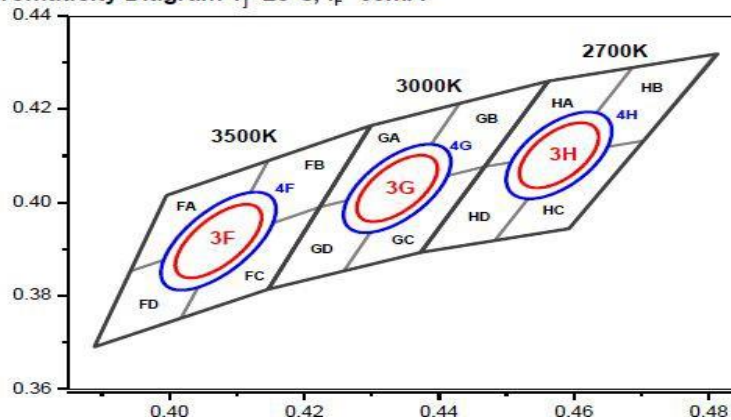
## Performance Characteristics

Table 3. Electro Optical Characteristics, T<sub>a</sub> = 25°C<sup>(1)</sup>, I<sub>F</sub> = 2750mA

Parameter	Symbol	Value			Unit	Mark
		Min.	Typ.	Max.		
Luminous Flux	Φv(2)	19000	22000	-	lm	-
		22500	23100	-		-
		20000	23100	-		-
Correlated Color Temperature(3)	CCT	2600	2700	2900	K	-
		2900	3000	3200		-
		3200	3500	3700		-
		3700	4000	4200		-
		4700	5000	5300		-
CRI	Ra	80	-	-	-	-
Efficacy @150mA	η	-	186	-	lm/W	-
Input Voltage	Vin	44.4	45.2	45.9	Vdc	-
Forward Current	IF	-	2750mA	-	mA	137mA
Power Consumption	P	58	124	150	W	-
Viewing Angle	2θ1/2	-	120	-	deg.	-

## Color Bin Structure

CIE Chromaticity Diagram T<sub>J</sub>=25°C, I<sub>F</sub>=65mA



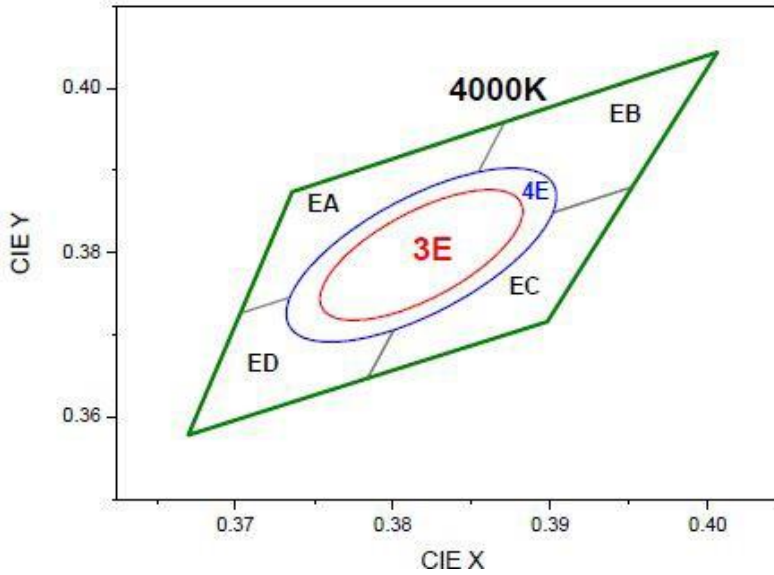


Notes :

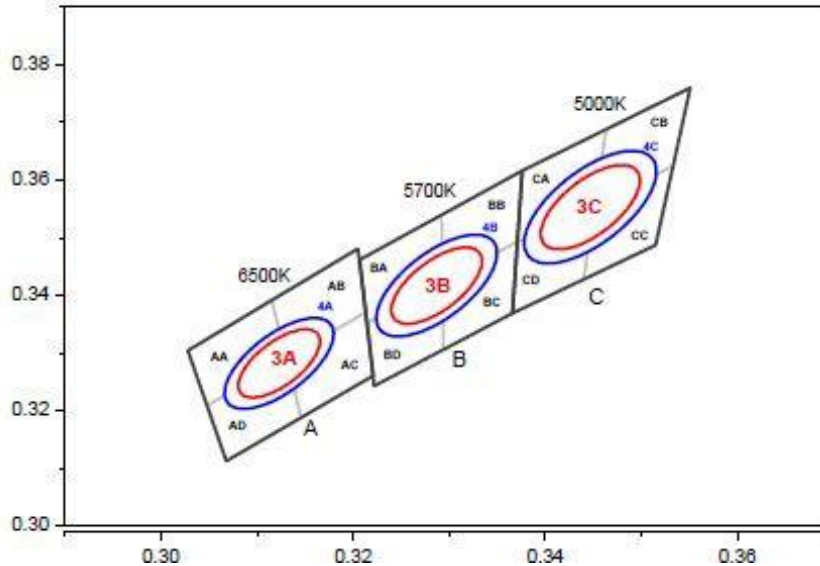
- 1) The above data were tested at  $T_a = 25^\circ\text{C}$
- 2)  $\Phi_v$  is the total luminous flux output measured with an integrated sphere. Its tolerance is  $\pm 5\%$ .
- 3) Correlated Color Temperature is derived from the CIE 1931 Chromaticity diagram. Tolerance of Duv is  $\pm 0.003$ .
- 4)  $\pm 0.003$ .
- 5) To use the module properly, recommend to drive the module by a Constant Current Source (CCS). But the Maximum output voltage of the CCS should be limited by referring to this sheet. Tolerance of Voltage, Power Consumption is  $\pm 2\%$ .

Color Bin Structure

CIE Chromaticity Diagram  $T_j=25^\circ\text{C}$ ,  $I_f=65\text{mA}$



CIE Chromaticity Diagram  $T_j=25^\circ\text{C}$ ,  $I_f=65\text{mA}$





## Mechanical Dimensions

Image 1. Assembly

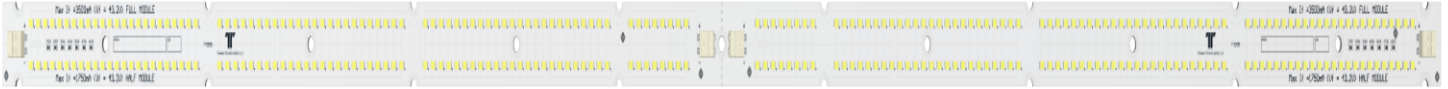


Image 2. Mechanical Dimensions

Image 3. Circuit Schematic

### Notes :

- 1) All dimensions are in millimeters
- 2) Scale: None
- 3) Module Thickness: 1.0 +0.10



## Part Information

Table 4. Part List

No.	Part	Reference	Specification	Qty
1	LED PKG	L1~L196	STW8A2PD-E1(H)(S)	320
2	PCB	-	MCPCB 1W/ 1 layer / 24.0(W)x1163.93(L)x1.0(T)mm / Cu=2oz / OSP	1
3	Connector	CN1, CN2	2059-302/998-403	4
4	Fuse	F1,F2	12.000.2	2

Figure 1. Part Information

CRI		CCT		Conformal Coating	
1 digit		3 digits		1 digit	
Mark	Value	Mark	Value	Mark	Value
8	CRI80	27	2700K	C	N/A
		30	3000K		
		35	3500K		
		40	4000K		
		50	5000K		

Table 5. Marking Point & Information

MF. Date (YYMMDD)	Module Rank <sup>(1)</sup>				Customer Part No.	Serial No.
	Flux Rank	CCT Rank	CRI Rank	Vf Rank		
			8	ALL	TT23251-320L8xx	00001



**Notes :**

- (1) Module rank: refer to rank information in below table.
- (2) Customer part no.: TT23251-320L830 for CCT 3000K
  - TT23251-320L827 for CCT 2700K • TT23251-320L850 for CCT 5000K
  - TT23251-320L835 for CCT 3500K • TT23251-320L840 for CCT 4000K
- (3) Module CCT rank

**Marking Information**

**Notes :**

- 1) Marking information should be printed in two places

**Image 4. Marking point 1**

Do ink printing into marking border (from LED L71 to L75)

**Image 5. Marking point 2:**

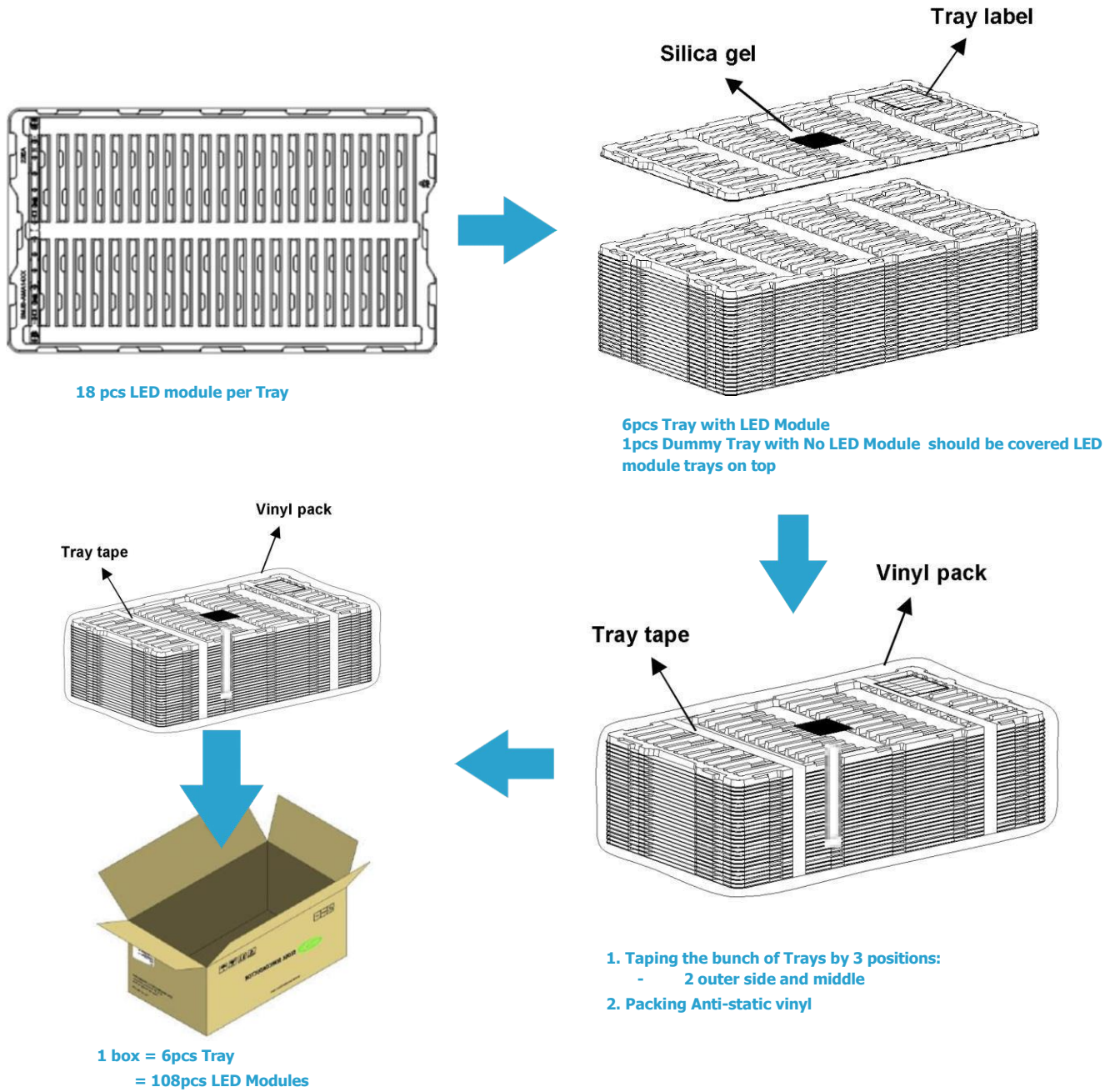
Do ink printing into marking border (from LED L155 to L159)



# Packing

Table 6. Packing

Tray			Box			Pallet		
Size (mm)	Module Qty (EA)	Material	Size (mm)	Tray Qty (EA)	Module Qty (EA)	Size (mm)	Box Qty (EA)	Module Qty (EA)
1230 x 335 x 21	18	Anti-static PET	1230 x 355 x 126	6(+1) Trays	108	1310 x 1100 x 150	18	1944





## Conditions of Acceptable Usage

This component has been judged on the basis of the required spacing distances in the Standard for LED Equipment for Use in Lighting Products, UL 8750.

- 1) The LED modules are intended for connection to a constant current, Class 2 power supply. When the arrays are connected and used with power supplies other than class 2, the need for an additional evaluation shall be considered in the end use product investigation.
- 2) The LED modules shall be installed in compliance with the mounting, spacing, casualty, and the segregation requirements applicable to the ultimate application.
- 3) The LED modules were not subjected to the Normal Temperature Test. A Temperature Test shall be conducted in the end product with considerations for the following components, their ratings, and LED-to-LED spacing:
  - Printed Wiring Board – 105°C
  - Connectors – 105°C
- 4) The LED modules are intended for use in dry and damp locations when connected to a Class 2 power supply. Use in other than dry and damp locations powered by a Class 2 power supply shall be evaluated to the end use application.
- 5) All models shall be marked with any voltage and current rating that doesn't exceed the maximum ratings in the ELECTRICAL RATINGS table of this report. All models are to be used within their marked ratings.

## Precaution for Use

- 1) Do not touch the optic with bare hands. Use cotton gloves to prevent oils from contaminating the optics.
- 2) Do not flex or bend the PCB as this could cause the lenses to fall off.
- 3) The circuit board operates a high voltage, do not touch any of the circuit board, components or terminals with body or metal while circuit is active.
- 4) Long time exposure to sunlight or UV can cause the lens to discolor.
- 5) Please do not use adhesives or other materials that outgas VOCs as they can damage the LEDs.
- 6) Please do not assemble in conditions of high moisture and/or oxidizing gas such as Cl, H<sub>2</sub>S, N<sub>2</sub>, H<sub>2</sub>O, SO<sub>2</sub>, NO<sub>x</sub>, etc.
- 7) Please do not make any modification on module.
- 8) Please be cautious when soldering to board so as not to create a short between different trace patterns.

## Handling with Regards to Static Electricity

- 1) Please handle using equipment that prevents static electricity.
- 2) Do not touch unless ESD protection is used.





## Handling of Silicone Resign for LEDs

- 1) If the Optics are removed from the please take care in handling the exposed LEDs.
- 2) Do not touch the silicone resin area with sharp objects such as tweezers.
- 3) Do Not touch the top of the LED surface as fingerprints on silicone resin area may affect the performance.
- 4) Please store LEDs in covered containers to prevent dust accumulation as this may affect performance.
- 5) Excessive force more than 3000gf to the silicone lens can result in fatal or permanent damage with LEDs.
- 6) Please do not cover the silicone resin area with any other resins such as epoxy, urethane, etc.

## Storage Before Use

- 1) Do not impact or place pressure on this product because even a small amount of pressure can damage the product. The product should also not be placed in high temperatures, high humidity or direct sunlight since the device is sensitive to these conditions.
- 2) When storing devices for a long period of time before usage, please following these guidelines.
  - The device should be stored in the anti-static foam trays and fingers they were shipped in.
  - Store in a cool dry place preventing air and moisture from being present.

## Legal Disclaimer

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## Revision History

Table 6. Revision History

Revision	Date	Remarks
A	2021.1219	Data sheet for TT23251-320L8xx